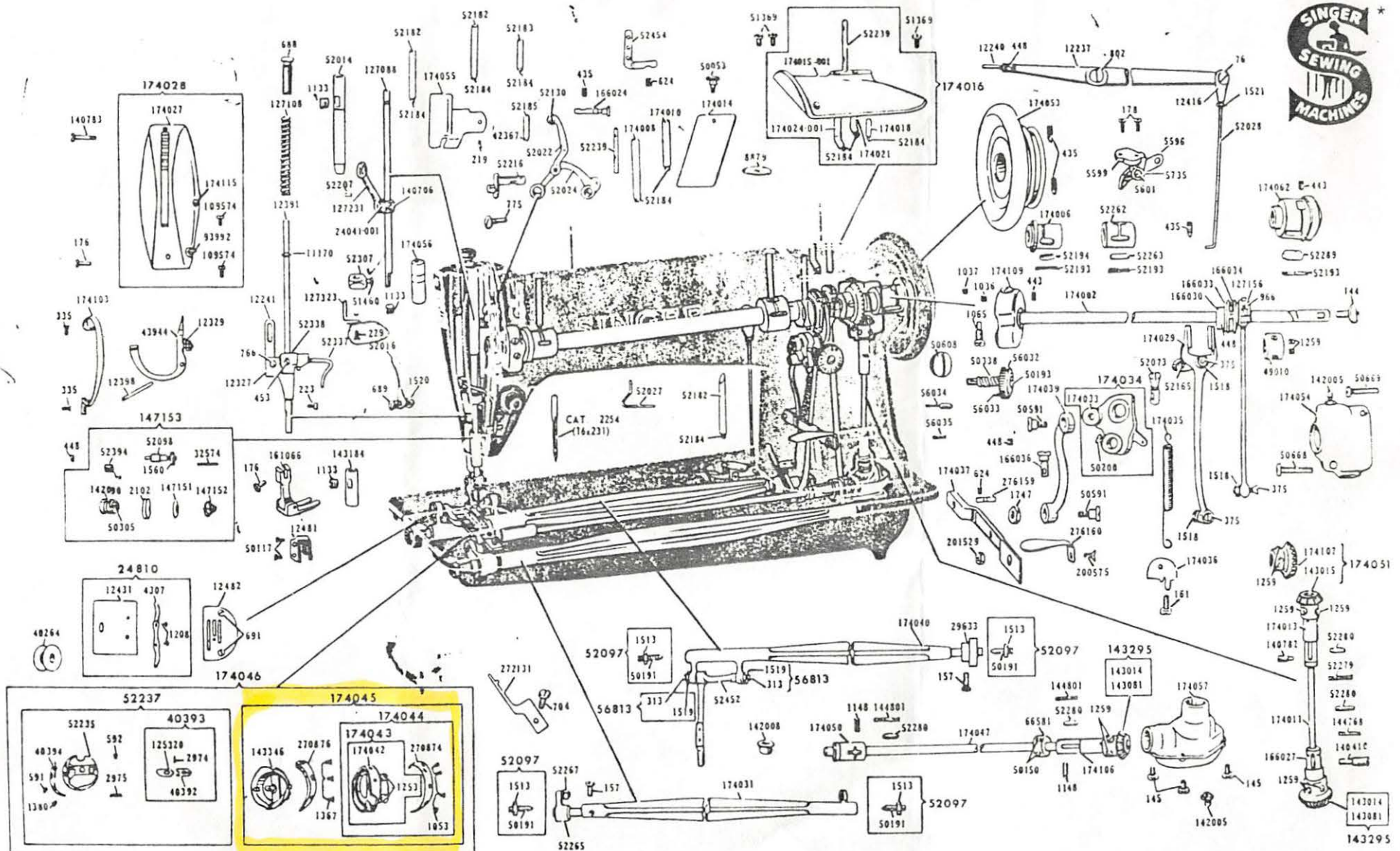


SINGER 196K5



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NUMERICAL LIST OF PARTS FOR MACHINE 196K5

PART No.	DESCRIPTION	PART No.	DESCRIPTION	PART No.	DESCRIPTION
52239	Arm Top Cover Spool Pin and Thread Eyelet	142005	Rotating Hook Shaft Bevel Gear Case (lower) Grease Fitting	174024-001	Arm Top Cover Oil Tube (long)
52262	Arm Shaft (horizontal) Bushing (intermediate)	142008	Rotating Hook Shaft Bushing (front) Oil Cup	174027	Face Plate
52263	Arm Shaft (horizontal) Bushing (intermediate) Oil Pad (felt)	142090	Thread Take-up Spring Regulator	174028	Face Plate, complete
52265	Feed Lifting Rock Shaft Crank	143014	Arm Shaft (upright) Bevel Gear (lower)	174029	Feed Forked Connection
52267	Feed Lifting Rock Shaft Crank Slide Block	143015	Arm Shaft (upright) Bevel Gear (upper)	174031	Feed Lifting Rock Shaft
52279	Arm Shaft (upright) Bushing (upper) Oil Wick (braided cotton)	143081	Rotating Hook Shaft Bevel Gear	174033	Feed Regulator
52280	Arm Shaft (upright) Bushing (lower) Oil Pad (felt)	143184	Presser Bar Bushing (lower)	174034	Feed Regulator
52280	Arm Shaft (upright) Bushing (upper) Oil Pad (felt)	143295	Set of Mated Gears (lower shaft) complete	174035	Feed Regulator Spring
52280	Rotating Hook Shaft Bushing (front) Oil Pad (felt)	143346	Rotating Hook Bobbin Case Holder	174036	Feed Regulator Spring Bracket (hook)
52280	Rotating Hook Shaft Bushing (back) Oil Pad (felt)	144768	Arm Shaft (upright) Bushing (lower) Oil Wick (braided cotton)	174037	Feed Reversing Lever
52289	Arm Shaft (horizontal) Flanged Bushing (back) Oil Pad (felt)	144801	Rotating Hook Shaft Bushing (back) Wick (braided cotton)	174039	Feed Reversing Lever Connection
52307	Needle Clamp	144801	Rotating Hook Shaft Bushing (front) Wick (braided cotton)	174040	Feed Rock Shaft
52337	Slack Thread Regulator	147151	Tension Releasing Disc	174042	Rotating Hook
52338	Presser Bar Guide Bracket	147152	Tension Spring	174043	Rotating Hook 174042 with two 1253
52394	Thread Take-up Spring	147153	Tension, complete	174044	Rotating Hook 174043 with 270874 and four 1053
52452	Feed Bar	161068	Presser Foot (spring hinged) complete	174045	Rotating Hook 174044 with 143346, 270876 and three 1367
52454	Thread Retainer	166003	Arm Top Cover, complete	174046	Rotating Hook 174045 with 52237
56032	Feed Regulating Stud Head	166024	Thread Take-up Lever Link Hinge Pin	174047	Rotating Hook Shaft
56033	Feed Regulating Stud Head Stop Pin	166027	Arm Shaft (upright) Bushing (lower)	174050	Rotating Hook Shaft Bushing (front)
56034	Feed Regulating Stud Lock Pin	166030	Feed and Feed Lifting Eccentric	174051	Set of Mated Gears (upper shaft) complete
56035	Feed Regulating Stud Lock Pin Spring	166033	Feed and Feed Lifting Eccentric Retaining Ring	174053	Machine Pulley, "V" belt groove (outside diam. of belt groove 2.9")
56813	Feed Bar Screw Centre	166034	Feed and Feed Lifting Eccentric Sleeve	174054	Arm Shaft (horizontal) Bevel Gear Case (upper) (two pieces)
56581	Rotating Hook Shaft Collar	166036	Feed Regulator Hinge Stud	174055	Arm Side Shield
93992	Face Plate Thread Guard (lower)	174002	Arm Shaft (horizontal)	174056	Needle Bar Bushing (lower)
109574	Face Plate Thread Guard (lower) Screw	174008	Arm Shaft (horizontal) Flanged Bushing (front)	174057	Rotating Hook Shaft Bevel Gear Case (lower) (two pieces)
109574	Face Plate Thread Guard (upper) Screw	174008	Arm Shaft (horizontal) Flanged Bushing (front) Oil Tube	174082	Arm Shaft (horizontal) Flanged Bushing (back)
126320	Rotating Hook Bobbin Case Latch Lever	174010	Arm Shaft (horizontal) Bushing (intermediate) Oil Tube	174103	Thread Take-up Lever Guard
127088	Needle Bar (hollow)	174011	Arm Shaft (upright)	174106	Rotating Hook Shaft Bushing (back)
127108	Presser Bar Spring	174013	Arm Shaft (upright) Bushing (upper)	174107	Arm Shaft (horizontal) Bevel Gear
127156	Feed Lifting Rock Shaft Connecting Rod	174014	Arm Side Cover	174109	Needle Bar Crank
127231	Needle Bar Connecting Link	174015-001	Arm Top Cover	174115	Face Plate Thread Guard (upper)
127323	Needle Bar Thread Guard	174018	Arm Top Cover, complete	200575	Feed Reversing Lever Handle Screw
140410	Arm Shaft (upright) Bushing (lower) Set Screw	174018	Arm Top Cover Oil Tube (short)	201629	Feed Reversing Lever Handle Screw Nut
140706	Needle Bar Connecting Stud Clamping Screw	174021	Arm Top Cover Oil Tube (bent)	270874	Rotating Hook Thread Guard
140782	Arm Shaft (upright) Bushing (upper) Set Screw			270876	Rotating Hook Section
140783	Face Plate Screw (upper)			272131	Rotating Hook Bobbin Case Holder Position Bracket
142005	Arm Shaft (horizontal) Bevel Gear Case (upper) Grease Fitting			276159	Feed Reversing Lever Hinge Pin
				276160	Feed Reversing Lever Handle